



SCOPE OF ACCREDITATION TO ISO 17025:2017  
& ANSI/NCSL Z540-1-1994

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CALIBRATION

Valid To: August 31, 2023

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In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following calibrations<sup>1, 8</sup>:

I. Chemical

Parameter/Equipment	Range	CMC <sup>2, 9</sup> (±)	Comments
Conductivity <sup>3</sup>	~ 9.62 µS/cm ~ 100 µS/cm ~ 1400 µS/cm ~ 99 900 µS/cm	0.56 µS/cm 2.1 µS/cm 5.4 µS/cm 0.37 mS/cm	Conductivity standards

II. Dimensional

Parameter/Equipment	Range	CMC <sup>2, 6</sup> (±)	Comments
Calipers <sup>3</sup> –			
Digital	Up to 4 in (>4 to 12) in (>12 to 36) in	0.000 30 in (280 + 4.5L) µin (230 + 8.9L) µin	Gage blocks
Vernier	Up to 4 in (>4 to 12) in (>12 to 36) in	0.0012 in (1100 + 6.1L) µin (1100 + 5.4L) µin	



Parameter/Equipment	Range	CMC <sup>2,6</sup> (±)	Comments
Micrometers <sup>3</sup> –  Digital  Vernier	Up to 1 in (>1 to 4) in (>4 to 12) in (>12 to 36) in  Up to 1 in (>1 to 4) in (>4 to 12) in (>12 to 36) in	80 μin 99 μin (70 + 9.0L) μin (290 + 5.0L) μin  0.000 13 in 0.000 14 in (60 + 12L) μin (50 + 12L) μin	Gage blocks
Height Gages	Up to 36 in	0.0014 in	Gage blocks, surface plate
Depth Gages	Up to 4 in (>4 to 12) in (>12 to 36) in	0.000 21 in 0.000 26 in 0.000 51 in	Gage blocks, surface plate
Dial Indicators	Up to 6 in	0.000 18 in	Gage blocks, surface plate, height gage
Thickness Gages <sup>3</sup>	Up to 1 in	50 μin	Gage blocks
Pin Gauges	(0.011 to 1) in	38 μin	Supermicrometer™, gage blocks
Plain Plugs	Up to 1 in (>1 to 6) in (>6 to 14) in	38 μin (26 + 10D) μin (22 + 12D) μin	Supermicrometer™, gage blocks
Protractors	(0 to 90)°	0.059°	Angle blocks, surface plate

Parameter/Equipment	Range	CMC <sup>2, 6</sup> ( $\pm$ )	Comments
Optical Comparators <sup>3</sup> – Linearity	(0.05 to 12) in	$(120 + 7.1L) \mu\text{in}$	Gage blocks
Steel Rules <sup>3</sup>	Up to 6 in (>6 to 36) in	0.010 in 0.036 in	Gage blocks
Precision Balls	Up to 1 in	26 $\mu\text{in}$	Supermicrometer <sup>TM</sup> , gage blocks
Feeler/Thickness Gage	Up to 0.2 in	28 $\mu\text{in}$	Supermicrometer <sup>TM</sup> , gage blocks
Length Standards	Up to 1 in (>1 to 4) in (>4 to 12) in (>12 to 20) in	28 $\mu\text{in}$ $(31 + 6.8L) \mu\text{in}$ $(35 + 11L) \mu\text{in}$ $(27 + 12L) \mu\text{in}$	Supermicrometer <sup>TM</sup> , gage blocks
Adjustable Thread Ring Gages	Up to 4 in	0.000 16 in	Set to thread set plug
Thread Ring Gages	(0.12 to 7) in	$(47 + 3.7D) \mu\text{in}$	Labmaster Universal <sup>TM</sup> , gage blocks, master plain rings
Tapered Thread Ring Gages – Standoff	Up to 2 in	0.000 35 in	Test indicator, thread set plug, gage blocks
Inner Diameter Measuring Gages	(0.12 to 4) in	0.000 14 in	Ring gage set
Ring Gages	(0.04 to 14) in	$(15 + 3.5D) \mu\text{in}$	Labmaster <sup>TM</sup> , gage blocks
Radius Gages	Up to 4 in	0.000 47 in	Optical comparator

Parameter/Equipment	Range	CMC <sup>2, 6, 7</sup> (±)	Comments
Thread Plug Gages – Pitch Diameter	Up to 20 in	$(87 + 4.0D) \mu\text{in}$	Supermicrometer <sup>TM</sup> , gage blocks, thread measuring wires
Major Diameter	Up to 20 in	$(37 + 12D) \mu\text{in}$	Supermicrometer <sup>TM</sup> , gage blocks
Tapered Thread Plug Gages – Pitch Diameter	Up to 20 in	$(180 + 4.5D) \mu\text{in}$	Supermicrometer <sup>TM</sup> , gage blocks, thread measuring wires, sine block
Major Diameter	Up to 20 in	$(150 + 7.5D) \mu\text{in}$	Supermicrometer <sup>TM</sup> , gage blocks, sine block
Notch Height	Up to 2 in	0.000 48 in	Gage blocks, test indicator
Ultrasonic Thickness Gages <sup>3</sup>	Up to 4 in	0.000 58 in	Gage blocks
Coating Thickness Gages <sup>3</sup>	Up to 60.25 mils	0.55 % + 0.021 mils	Standard shims
Gage Blocks	Up to 4 in (4 to 13) in	$(4.8 + 0.88L) \mu\text{in}$ $(10 + 1.3L) \mu\text{in}$	Master gage blocks with Labmaster <sup>TM</sup>
Surface Roughness Meter Profilometer <sup>3</sup>	~ 16 $\mu\text{in}$ Ra ~ 120 $\mu\text{in}$ Ra	3.7 $\mu\text{in}$ 3.5 $\mu\text{in}$	Surface roughness standards
Surface Roughness Specimens <sup>3</sup>	~ 16 $\mu\text{in}$ Ra ~ 120 $\mu\text{in}$ Ra	3.7 $\mu\text{in}$ 3.5 $\mu\text{in}$	Comparison to roughness standards

III. Electrical – DC/Low Frequency

Parameter/Equipment	Range	CMC <sup>2, 4, 7</sup> (±)	Comments
DC Voltage – Generate <sup>3</sup>	(0 to 330) mV (0 to 3.3) V (0 to 33) V (30 to 330) V (100 to 1020) V	13 $\mu\text{V}/\text{V}$ + 2.2 $\mu\text{V}$ 7.6 $\mu\text{V}/\text{V}$ + 7.2 $\mu\text{V}$ 10 $\mu\text{V}/\text{V}$ + 17 $\mu\text{V}$ 12 $\mu\text{V}/\text{V}$ + 0.94 mV 13 $\mu\text{V}/\text{V}$ + 3.3 mV	Fluke 5520A-PQ/6
DC Current – Generate <sup>3</sup>	(0 to 3.3) mA (0 to 33) mA (0 to 330) mA (0 to 1.1) A (0 to 3.0) A (0 to 11) A (0 to 20) A	77 $\mu\text{A}/\text{A}$ + 0.052 $\mu\text{A}$ 63 $\mu\text{A}/\text{A}$ + 0.94 $\mu\text{A}$ 65 $\mu\text{A}/\text{A}$ + 9.0 $\mu\text{A}$ 0.015 % + 51 $\mu\text{A}$ 0.024 % + 0.2 mA 0.032 % + 1.4 mA 0.052 % + 7.0 mA	Fluke 5520A-PQ/6
Clamp-On Only	(20 to 50) A  (20 to 1000) A	0.022 % + 3.6 mA  0.54 % + 1.1 A	Power supply, Fluke 8508A, Ohm Labs CS300 shunt  Fluke 5520A-PQ/6, 50 turn coil
Resistance – Generate <sup>3</sup>	(0 to 11) $\Omega$ (11 to 33) $\Omega$ (33 to 110) $\Omega$ (33 to 330) $\Omega$ (0.33 to 1.1) k $\Omega$ 1.1 $\Omega$ to 3.3 k $\Omega$ (3.3 to 11) k $\Omega$ (11 to 33) k $\Omega$ (33 to 110) k $\Omega$ (110 to 330) k $\Omega$ (0.33 to 1.1) M $\Omega$ (1.1 to 3.3) M $\Omega$ (3.3 to 11) M $\Omega$ (11 to 33) M $\Omega$ (33 to 110) M $\Omega$ (110 to 330) M $\Omega$ (0.33 to 1.1) G $\Omega$	31 $\mu\Omega/\Omega$ + 0.80 m $\Omega$ 23 $\mu\Omega/\Omega$ + 1.2 m $\Omega$ 23 $\mu\Omega/\Omega$ + 1.1 m $\Omega$ 20 $\mu\Omega/\Omega$ + 2.4 m $\Omega$ 18 $\mu\Omega/\Omega$ + 8.0 m $\Omega$ 20 $\mu\Omega/\Omega$ + 25 m $\Omega$ 20 $\mu\Omega/\Omega$ + 57 m $\Omega$ 20 $\mu\Omega/\Omega$ + 0.25 $\Omega$ 20 $\mu\Omega/\Omega$ + 0.54 $\Omega$ 25 $\mu\Omega/\Omega$ + 2.2 $\Omega$ 24 $\mu\Omega/\Omega$ + 6.0 $\Omega$ 44 $\mu\Omega/\Omega$ + 46 $\Omega$ 0.01 % + 100 $\Omega$ 0.017 % + 3.4 k $\Omega$ 0.033 % + 12 k $\Omega$ 0.24 % + 78 k $\Omega$ 1.1 % + 1.4 M $\Omega$	Fluke 5520A-PQ/6

Parameter/Range	Frequency	CMC <sup>2,4,7</sup> (±)	Comments
AC Voltage – Generate <sup>3</sup>			
(1 to 33) mV	(10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz (100 to 500) kHz	0.059 % + 6.5 μV 0.010 % + 6.1 μV 0.015 % + 6.0 μV 0.071 % + 7.7 μV 0.26 % + 15 μV 0.60 % + 50 μV	Fluke 5520A-PQ/6
(33 to 330) mV	(10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz (100 to 500) kHz	0.021 % + 16 μV 0.010 % + 16 μV 0.011 % + 13 μV 0.024 % + 20 μV 0.060 % + 35 μV 0.13 % + 0.17 mV	
330 mV to 3.3 V	(10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz (100 to 500) kHz	0.023 % + 74 μV 0.011 % + 97 μV 0.015 % + 77 μV 0.021 % + 0.15 mV 0.051 % + 0.24 mV 0.17 % + 1.1 mV	
(3.3 to 33) V	(10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz	0.023 % + 0.92 mV 0.011 % + 0.90 mV 0.018 % + 0.89 mV 0.025 % + 1.5 mV 0.066 % + 2.7 mV	
(33 to 330) V	45 Hz to 1 kHz (1 to 10) kHz (10 to 20) kHz	0.013 % + 9.8 mV 0.014 % + 13 mV 0.019 % + 11 mV	
(330 to 1020) V	45 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz	0.021 % + 33 mV 0.018 % + 33 mV 0.021 % + 33 mV	

Parameter/Range	Frequency	CMC <sup>2, 4, 7</sup> (±)	Comments	
AC Current – Generate <sup>3</sup>				
(30 to 330) µA	(10 to 20) Hz (20 to 45) Hz 45 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz	0.15 % + 0.11 µA 0.11 % + 0.11 µA 0.097 % + 0.10 µA 0.22 % + 0.17 µA 0.62 % + 0.18 µA	Fluke 5520A-PQ/6	
330 µA to 3.3 mA	(10 to 20) Hz (20 to 45) Hz 45 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz	0.15 % + 0.56 µA 0.09 % + 0.40 µA 0.071 % + 0.43 µA 0.14 % + 0.76 µA 0.34 % + 2.4 µA		
(3.3 to 33) mA	(10 to 20) Hz (20 to 45) Hz 45 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz	0.14 % + 4.8 µA 0.065 % + 3.8 µA 0.024 % + 5.6 µA 0.054 % + 5.1 µA 0.15 % + 7.7 µA		
(33 to 330) mA	(10 to 20) Hz (20 to 45) Hz 45 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz	0.14 % + 43 µA 0.065 % + 38 µA 0.025 % + 47 µA 0.061 % + 0.12 mA 0.11 % + 0.35 mA		
(0.33 to 1.1) A	(10 to 45) Hz 45 Hz to 1 kHz (1 to 5) kHz	0.14 % + 0.25 mA 0.040 % + 0.12 mA 0.47 % + 0.89 mA		
(1.1 to 3) A	(10 to 45) Hz 45 Hz to 1 kHz (1 to 5) kHz	0.14 % + 0.25 mA 0.038 % + 0.61 mA 0.47 % + 0.89 mA		
(3 to 11) A	(45 to 100) Hz 100 Hz to 1 kHz (1 to 5) kHz	0.040 % + 2.8 mA 0.072 % + 2.6 mA 2.4 % + 1.9 mA		
(11 to 20.5) A	(45 to 100) Hz 100 Hz to 1 kHz (1 to 5) kHz	0.092 % + 4.8 mA 0.12 % + 4.2 mA 2.4 % + 4.1 mA		
Clamp-On Only				
(20 to 1000) A	(45 to 65) Hz	0.69 % + 1.1 A		Fluke 5520A-PQ/6, 50 turn coil
(20 to 150) A	(65 to 440) Hz	1.3 % + 0.30 A		

Parameter/Equipment	Range	CMC <sup>2, 4, 5, 7</sup> ( $\pm$ )	Comments
Capacitance – Generate <sup>3</sup>	(0.33 to 0.3999) nF (0.4 to 1.0999) nF (1.1 to 3.2999) nF (3.3 to 10.999) nF (11 to 32.999) nF (33 to 109.99) nF (110 to 329.99) nF (0.33 to 1.0999) $\mu$ F (1.1 to 3.2999) $\mu$ F (3.3 to 10.999) $\mu$ F (11 to 32.999) $\mu$ F (33 to 109.99) $\mu$ F (110 to 329.99) $\mu$ F (330 to 1.1) mF	0.4 % + 0.0090 nF 0.35 % + 0.010 nF 0.36 % + 0.010 nF 0.19 % + 0.010 nF 0.18 % + 0.10 nF 0.19 % + 0.10 nF 0.19 % + 0.30 nF 0.19 % + 1.1 nF 0.19 % + 3.0 nF 0.19 % + 12 nF 0.28 % + 56 nF 0.3 % + 0.16 $\mu$ F 0.31 % + 0.58 $\mu$ F 0.33 % + 1.2 $\mu$ F	Fluke 5520A-PQ/6
DC Voltage – Measure <sup>3</sup>	Up to 200 mV 200 mV to 2 V (2 to 20) V (20 to 200) V (200 to 1000) V  (1 to 30) kV	6.0 $\mu$ V/V + 0.6 $\mu$ V 3.8 $\mu$ V/V + 0.25 $\mu$ V 3.8 $\mu$ V/V + 0.25 $\mu$ V 6.0 $\mu$ V/V + 0.25 $\mu$ V 6.1 $\mu$ V/V + 0.60 $\mu$ V  0.21 % + 7.3 V	Fluke 8508A  Fluke 287, Ross engineering VMP30E
Electrical Simulation of Thermocouples – Generate <sup>3</sup>			
Type C	(0 to 150) °C (150 to 650) °C (650 to 1000) °C (1000 to 1800) °C (1800 to 2316) °C	0.24 °C 0.22 °C 0.26 °C 0.40 °C 0.66 °C	Fluke 5520A-PQ/6
Type J	(-210 to -100) °C (-100 to -30) °C (-30 to 150) °C (150 to 760) °C (760 to 1200) °C	0.22 °C 0.14 °C 0.13 °C 0.15 °C 0.18 °C	



Parameter/Equipment	Range	CMC <sup>2, 4</sup> (±)	Comments
Electrical Simulation of Thermocouples – Generate <sup>3</sup> (cont)			
Type K	(-200 to -100) °C (-100 to -25) °C (-25 to 120) °C (120 to 1000) °C (1000 to 1372) °C	0.27 °C 0.15 °C 0.14 °C 0.21 °C 0.32 °C	Fluke 5520A-PQ/6
Type T	(-250 to -150) °C (-150 to 0) °C (0 to 120) °C (120 to 400) °C	0.5 °C 0.2 °C 0.14 °C 0.13 °C	
Electrical Calibration of Thermocouple Simulators – Measure <sup>3</sup>			
Type C	(0 to 150) °C (150 to 650) °C (650 to 1000) °C (1000 to 1800) °C (1800 to 2316) °C	0.24 °C 0.22 °C 0.26 °C 0.40 °C 0.66 °C	Fluke 5520A-PQ/6
Type J	(-210 to -100) °C (-100 to -30) °C (-30 to 150) °C (150 to 760) °C (760 to 1200) °C	0.21 °C 0.13 °C 0.11 °C 0.13 °C 0.18 °C	
Type K	(-200 to -100) °C (-100 to -25) °C (-25 to 120) °C (120 to 1000) °C (1000 to 1372) °C	0.26 °C 0.14 °C 0.13 °C 0.2 °C 0.31 °C	
Type T	(-250 to -150) °C (-150 to 0) °C (0 to 120) °C (120 to 400) °C	0.49 °C 0.19 °C 0.13 °C 0.12 °C	

Parameter/Equipment	Range	CMC <sup>2, 4</sup> (±)	Comments
Electrical Calibration of RTD Indicating Systems – Generate <sup>3</sup>			
Pt 385, 100 Ω	(-200 to -80) °C (-80 to 0) °C (0 to 100) °C (100 to 300) °C (300 to 400) °C (400 to 630) °C (630 to 800) °C	0.040 °C 0.040 °C 0.055 °C 0.071 °C 0.080 °C 0.094 °C 0.18 °C	Fluke 5520A-PQ/6
Pt 385, 200 Ω	(-200 to 100) °C (100 to 260) °C (260 to 300) °C (300 to 400) °C (400 to 600) °C (600 to 630) °C	0.032 °C 0.040 °C 0.094 °C 0.11 °C 0.12 °C 0.13 °C	
Pt 385, 500 Ω	(-200 to -80) °C (-80 to 100) °C (100 to 260) °C (260 to 400) °C (400 to 600) °C (600 to 630) °C	0.035 °C 0.042 °C 0.049 °C 0.064 °C 0.072 °C 0.087 °C	
Pt 385, 1000 Ω	(-200 to 0) °C (0 to 100) °C (100 to 260) °C (260 to 300) °C (300 to 600) °C (600 to 630) °C	0.028 °C 0.035 °C 0.042 °C 0.054 °C 0.067 °C 0.18 °C	
Pt 3916, 100 Ω	(-200 to -190) °C (-190 to -80) °C (-80 to 0) °C (0 to 100) °C (100 to 260) °C (260 to 300) °C (300 to 400) °C (400 to 600) °C (600 to 630) °C	0.20 °C 0.032 °C 0.040 °C 0.048 °C 0.055 °C 0.063 °C 0.07 °C 0.079 °C 0.18 °C	
Pt 3926, 100 Ω	(-200 to 0) °C (0 to 100) °C (100 to 300) °C (300 to 400) °C (400 to 630) °C	0.040 °C 0.055 °C 0.071 °C 0.079 °C 0.095 °C	

Parameter/Equipment	Range	CMC <sup>2, 4, 7</sup> (±)	Comments
Electrical Calibration of RTD Indicating Systems – Generate <sup>3</sup> (cont)			
PtNi 385, 120 Ω (Ni 120)	(-80 to 100) °C (100 to 260) °C	0.063 °C 0.11 °C	Fluke 5520A-PQ/6
Cu 427, 10 Ω	(-100 to 260) °C	0.24 °C	
Oscilloscope Calibration – Generate <sup>3</sup>			
Amplitude DC Signal 50 Ω Load 1 MΩ Load	(-6.6 to 6.6) V (-130 to 130) V	0.19 % + 0.36 mV 0.035 % + 6.0 mV	Fluke 5520A-PQ/6
Amplitude Square Wave Signal 50 Ω Load 1 MΩ Load	±1 mV to ±6.6 Vp-p ±1 mV to ±130 Vp-p	0.12 % + 6.1 mVp-p 0.073 % + 8.0 mVp-p	
Leveled Sine Wave Flatness – Into 50 Ω, Relative to 50 kHz 5 mV <sub>pp</sub> to 5.5 V <sub>pp</sub>	50 kHz to 100 MHz (100 to 300) MHz (300 to 600) MHz	0.50 mVp-p 0.61 mVp-p 1.1 mVp-p	
(+14 to +20) dBm (-17 to +14) dBm (-48 to -17) dBm (-17 to +14) dBm (-48 to -17) dBm	(300 to 1400) MHz (300 to 1400) MHz (300 to 1400) MHz (1400 to 3000) MHz (1400 to 3000) MHz	0.32 dBm 0.31 dBm 0.47 dBm 0.48 dBm 0.67 dBm	Fluke 9640A-LPN
Time Marker Into 50 Ω	5 s to 50 ms 20 ms to 2 ns	4.0 μs 5.8 ps	Fluke 5520A-PQ/6
Rise Time Into 50 Ω Load	≤300 ps	78 ps	

Parameter/Equipment	Range	CMC <sup>2, 5, 7</sup> ( $\pm$ )	Comments
DC Current – Measure <sup>3</sup>	Up to 200 $\mu$ A 200 $\mu$ A to 2 mA (2 to 20) mA (20 to 200) mA 200 mA to 2 A (2 to 20) A	14 $\mu$ A /A + 0.31 nA 14 $\mu$ A/A + 3.1 nA 15 $\mu$ A/A + 31 nA 48 $\mu$ A/A + 0.62 $\mu$ A 0.018 % + 13 $\mu$ A 0.042 % + 20 $\mu$ A	Fluke 8508A
	(20 to 50) A (50 to 100) A (100 to 300) A	0.020 % + 10 mA 0.023 % + 12 mA 0.044 % + 11 mA	Fluke 8508A, Ohm Labs CS-300
Resistance – Measure <sup>3</sup>	Up to 2 $\Omega$ (2 to 20) $\Omega$ (20 to 200) $\Omega$ 200 $\Omega$ to 2 k $\Omega$ (2 to 20) k $\Omega$ (20 to 200) k $\Omega$ 200 k $\Omega$ to 2 M $\Omega$ (2 to 20) M $\Omega$ (20 to 200) M $\Omega$ 200 M $\Omega$ to 2 G $\Omega$	20 $\mu\Omega/\Omega$ + 4.0 $\mu\Omega$ 11 $\mu\Omega/\Omega$ + 62 $\mu\Omega$ 10 $\mu\Omega/\Omega$ + 10 $\mu\Omega$ 8.7 $\mu\Omega/\Omega$ + 0.50 m $\Omega$ 8.4 $\mu\Omega/\Omega$ + 5.0 m $\Omega$ 8.0 $\mu\Omega/\Omega$ + 0.15 $\Omega$ 8.0 $\mu\Omega/\Omega$ + 12 $\Omega$ 22 $\mu\Omega/\Omega$ + 0.12 k $\Omega$ 0.013 % + 11 k $\Omega$ 0.14 % + 1.0 M $\Omega$	Fluke 8508A

Parameter/Range	Frequency	CMC <sup>2, 5, 7</sup> ( $\pm$ )	Comments	
AC Voltage – Measure <sup>3</sup>	Up to 200 mV	(10 to 40) Hz (40 to 100) Hz 100 Hz to 2 kHz (2 to 10) kHz (10 to 30) kHz (30 to 100) kHz	0.014 % + 3.9 $\mu$ V 0.011 % + 3.9 $\mu$ V 0.011 % + 3.1 $\mu$ V 0.014 % + 3.9 $\mu$ V 0.032 % + 7.8 $\mu$ V 0.068 % + 19 $\mu$ V	Fluke 8508A
	200 mV to 2 V	(10 to 40) Hz (40 to 100) Hz 100 Hz to 2 kHz (2 to 10) kHz (10 to 30) kHz (30 to 100) kHz (100 to 300) kHz (300 to 1000) kHz	0.012 % + 19 $\mu$ V 96 $\mu$ V/V + 20 $\mu$ V 73 $\mu$ V/V + 19 $\mu$ V 0.011 % + 19 $\mu$ V 0.021 % + 39 $\mu$ V 0.052 % + 0.19 mV 0.24 % + 1.9 mV 0.78 % + 19 mV	

Parameter/Range	Frequency	CMC <sup>2, 5, 7</sup> ( $\pm$ )	Comments
AC Voltage – Measure <sup>3</sup> (cont)			
(2 to 20) V	(10 to 40) Hz (40 to 100) Hz 100 Hz to 2 kHz (2 to 10) kHz (10 to 30) kHz (30 to 100) kHz	0.011 % + 0.19 mV 89 $\mu$ V/V + 0.19 mV 74 $\mu$ V/V + 0.19 mV 0.011 % + 0.19 mV 0.021 % + 0.39 mV 0.051 % + 1.9 mV	Fluke 8508A
(20 to 200) V	(40 to 100) Hz 100 Hz to 2 kHz (2 to 10) kHz (10 to 30) kHz (30 to 100) kHz	92 $\mu$ V/V + 2.3 mV 77 $\mu$ V/V + 2.0 mV 0.011 % + 1.9 mV 0.021 % + 3.9 mV 0.051 % + 19 mV	
(200 to 1000) V	40 Hz to 10 kHz	0.012 % + 20 mV	
Up to 1 kV (1 to 21) kV	60 Hz 60 Hz	0.011 kV 1.2 % + 0.017 kV	Fluke 287 plus Ross Engineering VMP30E probe
AC Current – Measure <sup>3</sup>			
(0 to 200) $\mu$ A	10 Hz to 10 kHz (10 to 30) kHz	0.052 % + 0.018 $\mu$ A 0.065 % + 0.019 $\mu$ A	Fluke 8508A
200 $\mu$ A to 2 mA	10 Hz to 10 kHz (10 to 30) kHz	0.030 % + 0.19 $\mu$ A 0.063 % + 0.19 $\mu$ A	
(2 to 20) mA	10 Hz to 10 kHz (10 to 30) kHz	0.031 % + 1.9 $\mu$ A 0.063 % + 1.9 $\mu$ A	
(20 to 200) mA	10 Hz to 10 kHz (10 to 30) kHz	0.030 % + 19 $\mu$ A 0.058 % + 19 $\mu$ A	
200 mA to 2 A	10 Hz to 2 kHz (2 to 10) kHz	0.074 % + 0.19 mA 0.083 % + 0.19 mA	
(2 to 20) A	10 Hz to 2 kHz	0.072 % + 1.9 mA	

IV. Electrical – RF/Microwave

Parameter/Range	Frequency	CMC <sup>2, 9</sup> (±)	Comments
RF Power – Generate <sup>3</sup> (-48 to +20) dBm (-48 to +14) dBm (-48 to -17) dBm (-17 to +14) dBm	Up to 1.4 GHz (1.4 to 3) GHz (3 to 4) GHz (3 to 4) GHz	0.26 dBm 0.36 dBm 0.56 dBm 0.38 dBm	Fluke 96270A Fluke 9640A-LPN

V. Mechanical

Parameter/Equipment	Range	CMC <sup>2, 7</sup> (±)	Comments
Pressure Gages <sup>3</sup>	(0 to 1) in H <sub>2</sub> O (0 to 5) psi  (0 to 100) psi (5 to 500) psi (500 to 2000) psi (1500 to 10 000) psi  Up to 100 psia	0.0037 in H <sub>2</sub> O 0.0027 psi  0.036 psi 0.16 psi 0.60 psi 3.3 psi  0.051 psia	Fluke pressure module  Additel pressure modules  Fluke pressure module
Vacuum <sup>3</sup>	Up to -29 in Hg	0.027 in Hg	Additel ADT681-CP30
Torque <sup>3</sup> –  Wrenches and Screwdrivers  Analyzers	(15 to 200) in·oz (4 to 50) in·lbf (50 to 400) in·lbf (400 to 1000) in·lbf (1000 to 3000) in·lbf  Up to 50 in·lbf (50 to 3000) in·lbf	1.1 % in·oz 0.80 % in·lbf 0.95 % in·lbf 0.71 % in·lbf 0.69 % in·lbf  0.060 % + 0.0010 in·lbf 0.060 %	Torque transducers  Torque wheels and arms, class F weights

Parameter/Equipment	Range	CMC <sup>2, 7, 9</sup> (±)	Comments
Weights <sup>3</sup>	(0.001 to 2) g (2 to 20) g (20 to 210) g (210 to 500) g	0.38 mg 0.43 mg 0.57 mg 1.9 mg	Sartorius MSE524S with class 1 weights
	(500 to 3000) g	24 mg	A&D FXI-3000 balance and class 4 weights
	(3000 to 7000) g	0.65 g	Ohaus NOH110 balance and class 4 weights
Scales <sup>3</sup> –  Resolution			
0.01 mg	(1 to 500) mg (>0.5 to 5) g	0.015 mg 0.044 mg	Class 1 weights
0.1 mg	(>5 to 100) g (>100 to 520) g	0.43 mg 0.0022 g	
1 mg	(>520 to 1000) g	0.0038 g	
0.01 g	(>1000 to 3200) g (>3200 to 8100) g	0.054 g 0.097 g	Class 4 weights
0.002 lbs	(>15 to 60) lbs	0.0063 lbs	Class F weights
0.01 lbs	(>60 to 200) lbs	0.013 lbs	
0.1 lbs	(>200 to 500) lbs	0.12 lbs	
1 lbs	(>500 to 1150) lbs	1.7 lbs	Class F weights, bulk substitution weights
Force – Measure <sup>3</sup>			
Tension Only	(0 to 50) lbf (50 to 150) lbf	0.0083 lbf 0.059 lbf	Class F weights
Tension and Compression <sup>3</sup>	(0 to 500) lbf (0 to 5000) lbf	0.0080 % + 0.22 lbf 0.025 % + 2.1 lbf	Interface load cells

Parameter/Equipment	Range	CMC <sup>2</sup> (±)	Comments
Indirect Verification of Rockwell Hardness Testers <sup>3</sup>	HRBW: Low Middle High  HRC: Low Middle High	1.3 HRBW 1.2 HRBW 0.82 HRBW  1.2 HRC 1.2 HRC 1.2 HRC	ASTM E18-20

#### VI. Thermodynamic

Parameter/Equipment	Range	CMC <sup>2, 7, 9</sup> (±)	Comments
Temperature – Measure <sup>3</sup>	(-200 to 0) °C (0 to 200) °C (200 to 420) °C  (32 to 1000) °F (1000 to 1900) °F (1900 to 2150) °F	0.065 °C 0.088 °C 0.081 °C  2.3 °F 3.4 °F 5.8 °F	Hart scientific 1523, 5627A PRT  Fluke 5520A w K type thermocouple
Temperature – Measuring Equipment <sup>3</sup>	(-25 to 0) °C (0 to 150) °C	0.083 °C 0.086 °C	Hart scientific 1523 Readout + 5627 PRT + 9142 Bath
Infrared Thermometers <sup>3</sup>	(32 to 216) °C	0.25 % + 0.92 °C	Omega BB708
Relative Humidity – Measure <sup>3</sup>	(10 to 95) % RH	1.8 % RH	Kaymont M2000SPA-X



## VII. Time & Frequency

Parameter/Equipment	Range	CMC <sup>2, 4, 7, 9</sup> ( $\pm$ )	Comments
Timers & Stop Watches <sup>3</sup>	(0.1 to 10 000) s	1 $\mu$ s/s + 0.014 s	Fluke 5520A, HP 53131A
Tachometers – Non-Contact <sup>3</sup>	(30 to 100 000) RPM	0.000 20 % + 0.040 RPM	Fluke 5520A-PQ/6
Frequency – Measuring Equipment <sup>3</sup>			
AC Voltage	(0.01 to 119.99) Hz (120.0 to 1199.9) Hz (1.200 to 9.999) kHz (10.000 to 11.999) kHz (12.00 to 119.99) kHz (120.0 to 1199.9) kHz (1.200 to 2.000) MHz	20 $\mu$ Hz/Hz + 1.0 mHz 20 $\mu$ Hz/Hz + 1.0 mHz 20 $\mu$ Hz/Hz + 1.5 mHz 22 $\mu$ Hz/Hz + 15 mHz 20 $\mu$ Hz/Hz + 15 mHz 20 $\mu$ Hz/Hz + 15 mHz 20 $\mu$ Hz/Hz + 15 mHz	Fluke 5520A-PQ/6
Leveled Sine Wave	50 kHz to 600 MHz (10 kHz Resolution)	2.0 $\mu$ Hz/Hz + 30 Hz	Fluke 5520A-PQ/6
Frequency – Measure <sup>3</sup>	10 Hz to 3 GHz	2.1 $\mu$ Hz/Hz	Agilent 53131A

<sup>1</sup> This laboratory offers commercial and field calibration service.

<sup>2</sup> Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. CMCs represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of  $k = 2$ . The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.

- <sup>3</sup> Field calibration service is available for this calibration. Please note the actual measurement uncertainties achievable on a customer's site can normally be expected to be larger than the CMC found on the A2LA Scope. Allowance must be made for aspects such as the environment at the place of calibration and for other possible adverse effects such as those caused by transportation of the calibration equipment. The usual allowance for the actual uncertainty introduced by the item being calibrated, (e.g. resolution) must also be considered and this, on its own, could result in the actual measurement uncertainty achievable on a customer's site being larger than the CMC.
- <sup>4</sup> The measurands stated are generated with the Fluke 5520A-PQ6. This capability is suitable for the calibration of the devices intended to measure the stated measurand in the ranges indicated. CMC is expressed as either a specific value that covers the full range or as a fraction of the reading plus a fixed floor specification.
- <sup>5</sup> The measurands stated are measured with the Fluke 8508A. This capability is suitable for the calibration of the devices intended to generate the stated measurand in the ranges indicated. CMC is expressed as either a specific value that covers the full range or as a fraction of the reading plus a fixed floor specification.
- <sup>6</sup>  $R$  is the resolution of the unit under test,  $L$  is the numerical value of the nominal length measured in inches,  $D$  is the numerical value of the nominal length of the diameter measured in inches, and  $Q$  is the numerical value of the nominal torque measured in in·lbf.
- <sup>7</sup> Unless otherwise stated, all CMCs stated in % are for % of the reading.
- <sup>8</sup> This scope meets A2LA's *P112 Flexible Scope Policy*.
- <sup>9</sup> The type of instrument or material being calibrated is defined by the parameter. This indicates the laboratory is capable of calibrating instruments that measure or generate the values in the ranges indicated for the listed measurement parameter.



# Accredited Laboratory

A2LA has accredited

**USCALIBRATION INC.**

*Irvine, CA*

for technical competence in the field of

**Calibration**

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 *General requirements for the competence of testing and calibration laboratories*. This laboratory also meets the requirements of ANSI/NCSL Z540-1-1994 and R205 – Specific Requirements: Calibration Laboratory Accreditation Program. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 6<sup>th</sup> day of July 2021.

A blue ink signature of the Vice President of Accreditation Services, written over a horizontal line.

Vice President, Accreditation Services  
For the Accreditation Council  
Certificate Number 2092.01  
Valid to August 31, 2023

*For the calibrations to which this accreditation applies, please refer to the laboratory's Calibration Scope of Accreditation.*